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MINING ADHESIVES PRIMER SC-020

TECHNICAL DATA SHEET:

Primer SC-020 is a basic coat for metals based on special polymers.

APPLICATION:

Primer SC-020 is applied as a basic coat for metals, when used with Tigrostik SC-021 and Tigrostik SC-022 adhesives.

TECHNICAL DATA:

Appearance:	Dark grey homogeneous solution
Viscosity (ISO 2431, 0,8 20oC), s	85 ± 10
Specific gravity (ISO 2811,20oC), g/cm ³	1.06
Total solids (ISO 3251),%	Min. 40
Flash point (ISO 3679),oC	<0
Application	By brush
Consumption, g/m ²	About 200
Package Tin cans:	0.7 kg
Storage conditions	In original package at temperatures from 5 to 25°Celsius
Storage life	1 year

INSTRUCTIONS FOR USE:

Prepare the metal surface which is to be bonded by either roughening or sandblasting. Degrease the prepared metal surface, preferably with Tigrosol NL. Apply Primer SC-020 in one coat. Drying time is approximately 30 minutes. Apply Tigrostik SC-021 and Tigrostik SC-022 adhesives over the Primer SC-020 base coat.



WARNING:

Primer SC-020 is flammable. Please ensure adequate ventilation before use. Smoking and working with open flame are forbidden in work areas.